

EcoSoft™

100% Recycled Paper Products



wausauPAPER®

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EcoSoft™

100% Recycled Paper Products

EcoSoft™ is a complete line of 100% recycled towel and tissue products designed for the environmentally conscious consumer. All EcoSoft™ products meet or exceed EPA guidelines for post-consumer waste content and the majority are Green Seal™-certified, which means they satisfy procurement criteria for government-funded organizations that are enforced by state and federal law. EcoSoft™ is constructed with a perfect blend of pre- and post-consumer wastepaper, which allows creation of recycled towel and tissue products without sacrificing quality or performance.



GREEN SEAL STANDARDS FOR TOWEL AND TISSUE (GS-01)

- 100% recycled (recovered after papermaking process)
- Minimum 50% post-consumer wastepaper content in paper towel; 25% post-consumer wastepaper content in bath tissue; 15% in facial tissue (EPA guidelines)
- Wastepaper is not de-inked using solvents containing chlorine or any other chemicals or compounds harmful to the environment
- Wastepaper is not bleached using chlorine or any of its derivatives such as hypochlorite and chlorine dioxide
- The papermaking process does not contain any papermaking additives or contaminants that are carcinogens, mutagens or reproductive toxins that are known to produce or release carcinogens, mutagens, or reproductive toxins
- The papermaking process is free from chlorophenolic biocides, fragrances, heavy metals, including but not limited to lead, chromium or selenium both in the elemental form or compound form and ozone-depleting compounds
- Paper towel, bath and facial tissue products do not contain any added pigments, inks, dyes, or fragrances
- Products must meet minimum sheets/feet per roll as laid out in the product specifications
- Product is made in accordance with reasonable industry practice with respect to holes, tears, wrinkles, cleanliness, foreign materials, basis weight, tensile and dirt. Product must dispense properly from the container (dispenser) or roll
- The cores in the roll towels and bath tissue are made from 100% recycled materials
- The box for the facial tissue is made from 100% recycled materials
- Packaging materials cannot contain lead, cadmium, mercury, and hexavalent chromium in excess of 100 parts per million (above trace levels)
- All packaging materials made from paper or paperboard shall be recyclable, and made from 100% recovered materials
- Packaging made from containerboard (corrugated cardboard) shall be recyclable and made from at least 30% recovered material
- Packaging made from plastic shall be recyclable, or source-reduced by 20%, or shall contain 25% recovered material content (pre- or post-consumer)



**These products meet Green Seal™ Standard GS-1 based on chlorine-free processing, energy and water efficiency, and content of 100% recovered material with a minimum of 50% post-consumer material for towels, 25% post-consumer material for bath tissue, and 15% post-consumer material for facial tissue. GreenSeal.org.*

Green Seal™ is a trademark of Green Seal, Inc. in Washington DC. Used by permission.



EcoSoft™ Roll Towels

EcoSoft™ roll towels offer versatility with high-capacity, universal, and controlled-use options combined with environmental benefits of being 100% recycled. These roll towels are ideal for use in industrial, school, and governmental establishments.

- Various paper grades and lengths available
- Green Seal™-certified options available
- Meets or exceeds EPA guidelines for post-consumer waste



EcoSoft™ Folded Towels

EcoSoft™ folded towels are 100% recycled and are available in singlefold, multifold, C-Fold, and OptiFold® configurations. These folded towels are ideal for high-traffic washrooms.

- Available in white, natural white, and natural paper grades
- Green Seal™-certified options available
- Meets or exceeds EPA guidelines for post-consumer waste



EcoSoft™ Bath Tissue

EcoSoft™ bath tissue is 100% recycled and is embossed for softness. EcoSoft™ bath tissue has multiple configuration options, and this tissue is ideal for facilities that have green mandates.

- Choice of single or double-ply as well as controlled-use, universal or jumbo
- Green Seal™-certified options available
- Meets or exceeds EPA guidelines for post-consumer waste













EcoSoft™ Specialty Products










EcoSoft™ specialty products include facial tissue, household roll towels, and toilet seat covers. These products are 100% recycled and are ideal for us in industrial, school, and governmental establishments.

- Attractive and environmentally preferable packaging
- Green Seal™-certified options available
- Meets or exceeds EPA guidelines for post-consumer waste



CONTROLLED ROLL TOWELS

No.		Color	Dispenser	Roll Width	Feet/Roll	Rolls/Case	Feet/Case
31000		Natural	80010, 86800, 87510, 89400, 89500	8"	1,000	6	6,000
71000		Natural	75010, 76700, 77510, 79400, 79500	7½"	1,000	6	6,000
31300		Natural	80010, 86800, 87510, 89400, 89500	8"	800	6	4,800
71300		Natural	75010, 76700, 77510, 79400, 79500	7½"	800	6	4,800
31400		Natural White	80010, 86800, 87510, 89400, 89500	8"	800	6	4,800
71400		Natural White	75010, 76700, 77510, 79400, 79500	7½"	800	6	4,800
31060		Natural	80010, 86600, 86800, 87510, 89400, 89500	8"	550	6	3,300
71060		Natural	75010, 76600, 76700, 77510, 79400, 79500	7½"	550	6	3,300
21400		Natural White	80010, 86600, 86800, 87510, 89400, 89500	8"	425	12	5,100
31900		White	80010, 86800, 87510, 89400, 89500	8"	800	6	4,800
71900		White	75010, 76700, 77510, 79400, 79500	7½"	800	6	4,800
31600		White	80010, 86800, 87510, 89400, 89500	8"	630	6	3,780
71600		White	75010, 76700, 77510, 79400, 79500	7½"	630	6	3,780
31500		Natural	80010, 86800, 87510, 89400, 89500	8"	630	6	3,780
20100		Natural	67000, 86600	8"	425	12	5,100
25200		White	55000	8"	168	20	3,360









UNIVERSAL ROLL TOWELS

No.		Color	Dispenser	Roll Width	Feet/Roll	Rolls/Case	Feet/Case
45800		Natural	16000	8"	800	6	4,800
45900		Natural White	16000	8"	800	6	4,800
46000		Natural	16000	8"	425	12	5,100
46300		Natural White	16000	8"	425	12	5,100
45600		Natural White	16000	8"	350	12	4,200
46200		Natural	16000	8"	350	12	4,200
46800		Natural	16000	8"	205	24	4,920
46900		Natural White	16000	8"	205	24	4,920
45700		White	16000	8"	800	6	4,800
46500		White	16000	8"	425	12	5,100
45500		White	16000	8"	350	12	4,200








CENTERPULL ROLL TOWELS

No.		Color	Ply	Dispenser	Sheet Size (W" x L")	Feet/Roll	Rolls/Case	Feet/Case
06002		White	Double	68100	7 x 12	600	6	3,600

FOLDED TOWELS





No.		Color	Description	Dispenser	Sheet Size (W" x L")	Towels/Package	Packages/Case	Towels/Case
48000		Natural	Multifold	53200, 53500	9½ x 9½	250	16	4,000
48300		Natural White	Multifold	53200, 53500	9½ x 9½	250	16	4,000
47000		Natural	Singlefold	53200, 53500	9 x 10	250	16	4,000
47300		Natural White	Singlefold	53200, 53500	9 x 10	250	16	4,000
48890		Natural White	OptiFold®	53200, 53500	10¼ x 9½	250	16	4,000
48790		Natural White	OptiFold® ES	53200, 53500, 53800	8 x 9½	250	16	4,000
49300		Natural White	C-Fold	53200, 53500	10½ x 13	200	12	2,400
48500		White	Multifold	53200, 53500	9½ x 9½	250	16	4,000
47500		White	Singlefold	53200, 53500	9 x 10	250	16	4,000
49500		White	C-Fold	53200, 53500	10½ x 13	200	12	2,400

UNIVERSAL BATH TISSUE




No.		Ply	Dispenser	Sheet Size (W" x L")	Sheets/Roll	Rolls/Case	Sheets/Case
14800		Single	72200	4¾ x 3¾	1,000	48	48,000
54900		Double	72200	4¾ x 3¾	500	96	48,000
14000		Single	72200	4 x 3¾	1,000	96	96,000
50080		Double	72200	4 x 3¾	500	80	40,000
54000		Double	72200	4 x 3¾	500	96	48,000
54800		Double	72200	4 x 3¾	500	48	24,000
11500		Single	72200	4 x 4½	1,500	60	90,000
10000		Single	72200	4 x 4½	1,000	96	96,000
50000		Double	72200	4 x 4½	500	96	48,000

Availability and specifications are subject to change.





CONTROLLED BATH TISSUE

No.		Ply	Dispenser	Sheet Size (W" x L")	Sheets/Roll	Rolls/Case	Sheets/Case
60090		Double	80400	3¾ x 3½	2,000	12	24,000
12990		Single	80200, 80300, 80400, 82300	3¾ x 4	1,755	36	63,180
61990		Double	80200, 80300, 80400, 82300	3¾ x 4	865	36	31,140
12300		Single	72300, 72600, 88400	3¾ x 4	1,232	48	59,136
61600		Double	72300, 72600, 88400	3¾ x 4	616	48	29,568



JUMBO ROLL BATH TISSUE

No.		Ply	Dispenser	Sheet Size (W" x L")	Rolls/Case	Feet/Case
02001		Single	88700, 88800, 88900	3½ x 2,000'	12	24,000
10020		Double	88700, 88800, 88900	3½ x 1,000'	12	12,000
20020		Double	88700	3½ x 2,000'	6	12,000
40010		Single	88700	3½ x 4,000'	6	24,000



HOUSEHOLD ROLL TOWELS

No.		Ply	Sheet Size (W" x L")	Sheets/Roll	Rolls/Case	Sheets/Case
40090		Double	11 x 9	100	30	3,000
41090		Double	11 x 9	90	30	2,700
41859		Double	11 x 9	85	30	2,550
40000		Double	11 x 9	100	30	3,000
41000		Double	11 x 9	90	30	2,700
41080		Double	11 x 9	80	30	2,400

FACIAL TISSUE

No.		Ply	Sheet Size (W" x L")	Sheets/Box	Boxes/Case	Sheets/Case
15000		Double	8 x 8	160	30	4,800
13000		Double	8 x 8	100	30	3,000

TOILET SEAT COVERS

No.		Dispenser	Sheet Size (W" x L")	Sheets/Package	Packages/Case	Sheets/Case
19490		19510	14½ x 17	250	20	5,000